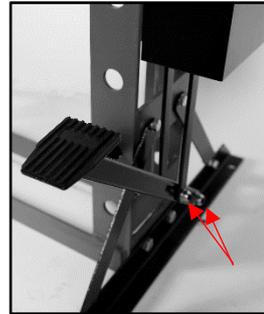
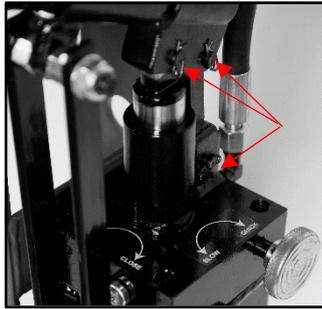


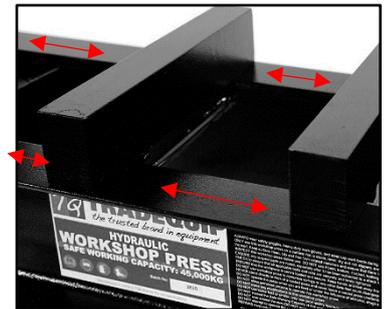
Periodic maintenance is essential for the efficient operation of Manual and Air over Hydraulic operated Presses.

Lubrication Instructions

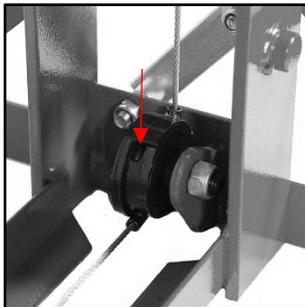
1. Pivots and pins in all manual pump mechanisms should be lubricated with a Light Bearing Grease or 30/40W Machine Oil to ensure long life and prevent premature wear.



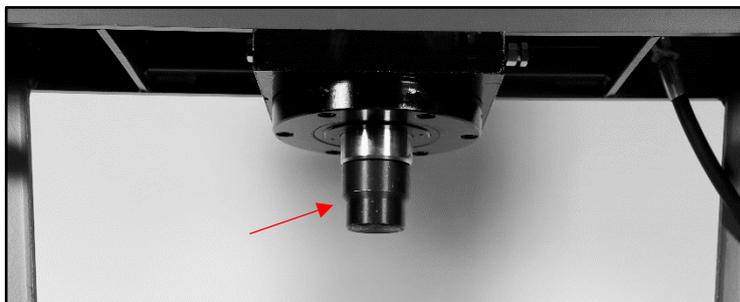
2. Bed load bearing surfaces should be lubricated with a Light Bearing Grease or 30/40W Machine Oil to ensure long life and prevent premature wear.



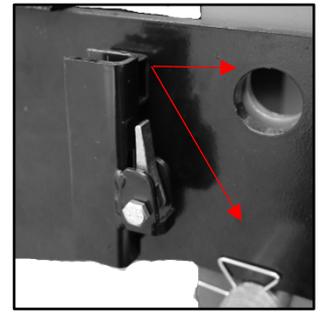
3. Bed winch pulleys should be lubricated with a Light Bearing Grease or 30/40W Machine Oil to ensure smooth operation, long life and prevent premature wear.



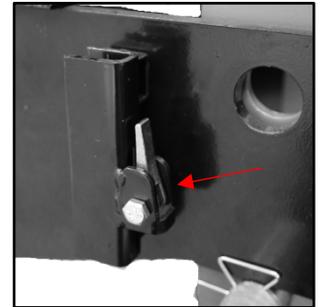
4. Periodically extend, clean, and lubricate the ram shaft with silicone lubricant spray to ensure smooth extension and retraction of the ram.



5. Lubricate the bed pins and upright positioning holes periodically to ensure easy bed height readjustment.



6. Lubricate the safety guard latches periodically to ensure easy guard height readjustment.



7. Lubricate Winch mechanicals including Gears, Axle Rods and Ratchet Assemblies.

